TEXTILES

TEXTILES AND GRADED-IN FABRIC PROGRAM

CLICK FOR:
TEXTILES
GRADED-IN TEXTILE DATA BASE

COM MATERIAL

SEE END OF SECTION FOR REQUIRED COM FORM, OR CLICK HERE: **COM FORM**

ALL UPHOLSTERED ITEMS MAY BE ORDERED USING CUSTOMER'S OWN FABRIC OR VINYL MATERIALS (COM). PRICES LISTED UNDER COL REFER TO CUSTOMER'S OWN LEATHER.

YARDAGE REQUIREMENTS SHOWN IN THE PRICE LIST ARE BASED ON NON-DIRECTIONAL 54" MATERIAL. PLEASE NOTE, 54" WIDE ROLLS NEED TO BE 54" OF USABLE MATERIAL. THE FOLLOWING CONVERSION CHART SHOULD BE USED TO DETERMINE REQUIREMENTS WHEN COM IS 54" WIDE AND HAS A REPEAT.

REPEAT	ACROSS ROLL	UP THE ROLL	2 WAY REPEAT
1 - 5"	ADD 10%	ADD 15%	ADD 15%
6 - 9"	ADD 15%	ADD 20%	ADD 25%
10 - 13"	ADD 20%	ADD 25%	ADD 30%
14 - 20"	ADD 25%	ADD 30%	ADD 35%
21 - 27"	ADD 30%	ADD 35%	ADD 40%
28 - 34"	ADD 35%	ADD 40%	ADD 45%

THESE PERCENTAGES ARE FOR ESTIMATING PURPOSES ONLY. EKO WILL NOT BE HELD RESPONSIBLE FOR SHORTAGES ON COM PRODUCTS. IF YOU WOULD LIKE ASSISTANCE, PLEASE SEE OUR WEBSITE FOR FABRIC DIAGRAMS AND EMAIL COMPLETED DIAGRAMS TO EKO ORDER ENTRY AT SALES@EKOCONTRACT.COM. EKO WILL, AT NO CHARGE, CALCULATE THE REQUIRED YARDAGE FOR YOUR PROJECT AND RETURN WITHIN 24 HOURS.

THERE MAY BE AN UPCHARGE ABOVE COM PRICE FOR COMBINATION UPHOLSTERY (TWO OR MORE COM'S) APPLIED TO THE SAME CHAIR. PLEASE CALL FACTORY AND ATTACH DIAGRAM OF HOW TO APPLY MULTIPLE FABRICS AND WELT IF APPLICABLE. COM ORDERS CANNOT BE SCHEDULED INTO PRODUCTION UNTIL THE FABRIC HAS ARRIVED AND INSPECTION IS COMPLETE.

SEND ALL COM MATERIALS FREIGHT PAID TO:
EKO
ATTN: COM DEPARTMENT
145 RYMER ROAD, NE
CLEVELAND, TN 37323

TO HELP US EXPEDITE YOUR ORDER, EMAIL ALL COM TRACKING INFORMATION TO: SALES@EKOCONTRACT.COM

CLEARLY MARK ALL MATERIALS WITH THE FOLLOWING: DEALER'S NAME, EKO ACKNOWLEDGEMENT NUMBER, PURCHASE ORDER NUMBER, MODEL NUMBER AND QUANTITY OF ITEM TO BE COVERED. FAILURE TO PROVIDE YOUR CUSTOMER PURCHASE ORDER NUMBER ALONG WITH COM WILL CAUSE A DELAY IN PROCESSING YOUR ORDER.

IN TODAY'S MARKET, SOME FABRIC'S ARE "REVERSIBLE", IT IS EXTREMELY IMPORTANT TO SEND US A SWATCH OF COM WITH THE EXPOSED SIDE MARKED AS SUCH. ON ORDERS SPECIFYING COM/COL, PLEASE SUPPLY FOLLOWING: APPLICATION INSTRUCTIONS FOR STRIPED/PATTERNED OR REVERSIBLE FABRICS. IN THE ABSENCE OF SPECIAL INSTRUCTION, EKO RESERVES THE RIGHT TO USE THEIR OWN JUDGMENT AND WILL APPLY THE FABRIC IN WHAT IS DETERMINED TO BE THE BEST MANNER.

WE RESERVE THE RIGHT TO REJECT ANY COVERING THAT, IN OUR PROFESSIONAL OPINION, IS UNSUITABLE FOR UPHOLSTERY PURPOSES. EKO'S APPROVAL SIGNIFIES ONLY THAT THE MATERIAL IN QUESTION CAN BE APPLIED TO THE PRODUCTS FOR WHICH INTENDED. THIS APPROVAL DOES NOT CONSTITUTE ANY RESPONSIBILITY NOR ANY WARRANTY ON THE PART OF EKO AS TO APPEARANCE, BEHAVIOR OR DURABILITY OF COM.

EKO WILL NOT BE RESPONSIBLE FOR, HOW AN UPHOLSTERY MATERIAL WEARS IN AN INSTALLATION SETTING. WE WILL NOT BE HELD RESPONSIBLE FOR WEAR, FADING, STRETCHING OR PERFORMANCE OF ANY COVERING MATERIALS WHETHER SUPPLIED BY THE BUYER OR BY OUR SOURCES. VINYL UPHOLSTERY MATERIALS MUST BE THE EXPANDED TYPE REINFORCED WITH ELASTIC BACKING. WE SHALL NOT BE HELD RESPONSIBLE FOR BLEMISHES OR PLATEMARKS, OR DIFFERENCES IN COLOR OR TONE BETWEEN COVERING MATERIAL SUPPLIED AND SAMPLES FROM WHICH THE CHOICE WAS MADE. EKO CANNOT BE HELD RESPONSIBLE FOR DEFECTS, COLOR INACCURACIES, DYE LOT VARIATIONS AND OTHER SUCH FLAWS. WE INSPECT FABRICS FOR MILL IMPERFECTIONS, SOME ARE DIFFICULT TO RECOGNIZE.

EXCESS COM WILL NOT BE STORED OR RETURNED UNLESS VERY CLEARLY INDICATED ON PURCHASE ORDER.

TEXTILES

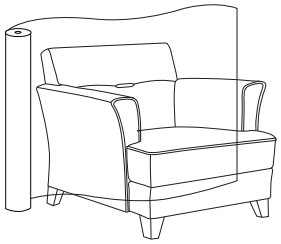
COL LEATHER

PUBLISHED SQUARE FOOTAGE FOR COL IS BASED ON HIDES MEASURING A MINIMUM OF 50 TO 55 SQUARE FEET. HALF HIDES ARE NOT ACCEPTABLE. ON SMALLER HIDES, ADD 15 PERCENT TO THE COL REQUIREMENT. ALL SQUARE FOOTAGE REQUIREMENTS ARE BASED ON USABLE FOOTAGE. THE SHAPE OF THE HIDE, EXCESSIVE HOLES, CUTS OR OTHER UNUSABLE IMPERFECTIONS MAY MAKE IT NECESSARY FOR US TO REQUEST MORE LEATHER AFTER COL IS RECEIVED. DUE TO VARIATION IN THICKNESS OF LEATHER, IT IS IMPORTANT TO SEND A 4" X 4" SWATCH FOR APPROVAL. EKO APPROVAL SIGNIFIES ONLY THAT SUCH LEATHER CAN BE APPLIED TO THE PRODUCTS INTENDED. SUCH APPROVAL DOES NOT CONSTITUTE ANY RESPONSIBILITY NOR ANY WARRANTY ON THE PART OF EKO AS TO APPEARANCE, BEHAVIOR OR DURABILITY OF COL.

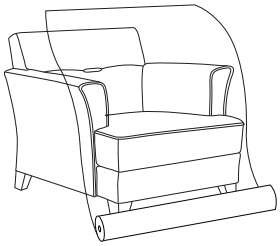
EXCESS COL WILL NOT BE STORED OR RETURNED UNLESS VERY CLEARLY INDICATED ON PURCHASE ORDER.

TEXTILE DIRECTION

CR CROSS THE ROLL
RAILROADED



UR UP THE ROLL



FABRIC UPGRADES

FIRE RETARDANCY REQUIREMENTS
CALIFORNIA TECHNICAL BULLETIN 117 AND CALIFORNIA TECHNICAL BULLETIN 133

ALL STANDARD UPHOLSTERED SEATING AND THE RESILIENT FILLING MATERIALS USED IN THE MANUFACTURING OF ALL UPHOLSTERED SEATING BY EKO MEET OR EXCEED THE FLAME REQUIREMENTS OF STATE OF CALIFORNIA, DEPARTMENT OF CONSUMER AFFAIRS, BUREAU OF HOME FURNISHINGS AND THERMAL INSULATION, TECHNICAL BULLETIN 117 AND NATIONAL FIRE PREVENTION ASSOCIATION STANDARD METHOD 261. COMPLIANCE WITH THESE REQUIREMENTS IS INDICATED BY THE LABEL ATTACHED TO THE SEAT BOTTOM.

CAL 133 FOAM UPCHARGE

CAL 133 CALIFORNIA TECHNICAL BULLETIN 133 IS A FLAMMABILITY TEST. EKO PRODUCTS, IN COMBINATION WITH NON-FLAMMABLE FABRICS CAN BE MANUFACTURED TO MEET THE REQUIREMENTS FOR CERTIFICATION TO THIS TEST. A DOUBLE UPHOLSTERY METHOD IS USED, INCORPORATING A FIRE-RETARDANT BARRIER THAT, IN COMBINATION WITH FIRE RETARDANT FOAM, FIRE RETARDANTS IN WOOD FINISHES, AND FABRICS WITH SOME NATURAL FIBER CONTENT, MAY PASS THE CAL 133 FIRE TEST. AN UPCHARGE OF $60 LIST PER YARD OF UPHOLSTERY IS APPLICABLE TO INCORPORATE THE ELEMENTS LISTED ABOVE. THE APPLICATION OF THIS UPCHARGE AND THE MATERIALS NOTED DOES NOT CERTIFY THAT THE SPECIFIC CONFIGURATION OF PRODUCT AND UPHOLSTERY IS TESTED AND OFFICIALLY CERTIFIED. IF ACTUAL CERTIFICATION IS REQUIRED, A CHARGE OF $500, PLUS THE COST OF THE PRODUCT TO BE TESTED, IS APPLICABLE. THE TESTING PROCESS REQUIRES AT LEAST SEVERAL WEEKS OF ADDITIONAL LEAD TIME. EKO ASSUMES NO RESPONSIBILITY FOR COMPOSITE TESTING OR THE CERTIFICATION OF SPECIFIC CONFIGURATIONS OF PRODUCT AND UPHOLSTERY TO THE CAL 133 FLAMMABILITY TEST. SOME SPECIFIC CONFIGURATIONS OF PRODUCT AND UPHOLSTERY HAVE BEEN TESTED. PLEASE CONTACT CUSTOMER SERVICE FOR MORE INFORMATION.

MOISTURE BARRIER UPCHARGE

MOISTURE BARRIERS THAT ARE DESIGNED TO PREVENT MOISTURE FROM PENETRATING THE FOAM AND OTHER FILLING MATERIALS ARE AVAILABLE ON MOST ITEMS AT AN ADDITIONAL UP-CHARGE. MOISTURE BARRIERS ARE APPLIED BETWEEN THE UPHOLSTERY COVER AND FILLING MATERIALS. THE FOLLOWING UP-CHARGES APPLY TO EACH SURFACE ON WHICH THE PROTECTIVE BARRIER MAY BE APPLIED.

SEAT	$45.00 LIST
BACK	$45.00 LIST
ARMS	$45.00 LIST (PER ARM)

TEXTILES

FABRIC UPGRADES

MULTIPLE UPHOLSTERY COVER UPCHARGE

MOST ITEMS CAN BE MANUFACTURED WITH A COMBINATION OF COVERS INCLUDING: VINYL AND FABRIC, LEATHER AND FABRIC, OR CONTRASTING FABRICS. MULTIPLE COVER UPHOLSTERY OPTION SHOULD BE CLEARLY INDICATED ON THE CUSTOMER'S PURCHASE ORDER. FABRIC DIAGRAMS ARE AVAILABLE FOR EACH PRODUCT ONLINE AT **WWW.EKOCONTRACT.COM**

THERE IS AN EXTRA CHARGE FOR MULTIPLE UPHOLSTERY COVER APPLICATIONS:

COM GRADE

TWO COVERS	$100.00 LIST PER LINE ITEM*
THREE COVERS	$125.00 LIST PER LINE ITEM*

1-11 GRADES

USE THE HIGHER OF THE 2 GRADES SPECIFIED. IF TEXTILES ARE THE SAME GRADE ADD THE COM GRADE UPCHARGES ABOVE.

**PER LINE ITEM*
WHEN ORDERING SEVERAL UNITS THAT ARE EXACTLY THE SAME MODEL, COLOR AND APPLICATION, ADD ONLY $100 LIST PER LINE ITEM. EXAMPLE: 32041/53 2-TONE, MAHARAM CHIME, MOMENTUM BRAVO, DIAGRAM ATTACHED – QTY. 6. (THERE WOULD BE A ONE-TIME CHARGE OF $100 LIST FOR ALL 6 CHAIRS.)

SAMPLE FABRIC DIAGRAM

FABRIC DIAGRAMS ARE AVAILABLE FOR EACH PRODUCT ONLINE AT **WWW.EKOCONTRACT.COM**

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Hypate Lounge Multi-Fabric Diagram
To:_____From:_____

(A) Inside Chair Back, Top OSB:

(B) Front Pullover:

(C) Chair Seat:

(D) Lower Outside Chair Back:

(E) Inside Arm Panels:

(F) Outside Arm Panels:

Total List Price Upcharge for Contrasting Fabrics:$_____

$100.00 List Per Contrasting Fabric Specified.
List price based on highest fabric grade usage.

For use on the following Hypate models: (select one)
_____32041,32051 Lounge
_____32052,32052 Loveseats
_____32053,32053 Sofas

eko

www.ekocontract.com